

Line:

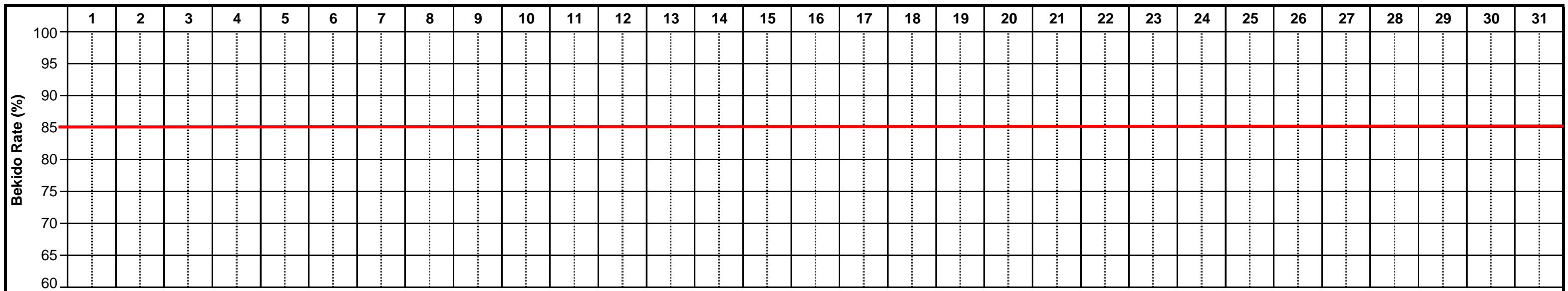
Month:

BNCT [sec]:

Pcs @
Target Bekido

Std # of
Technicians

Bekido Rate



Crew																																				
Prod Time [hour]																																				
Good Pcs																																				
NG Pcs																																				
DT/ Repair [min]																																				
C/O Setup [min]																																				
Bekido [%]																																				
Chokko [%]																																				
Yarijimai [%]																																				
Review	SV																																			
	MGR																																			

$$\text{Bekido Calculation} = \frac{\text{Total Good production} \times \text{MCT}}{\text{working hours} \times 3600 \text{ (sec/hour)}}$$

$$\text{Chokko} = \frac{\text{Good parts}}{\text{Good parts} + \text{NG parts}}$$

$$\text{PPLH} = \frac{\text{Good pieces}}{\text{People} \times \text{hours}}$$

$$\text{PPH} = \frac{\text{Pieces}}{\text{Hours}}$$